



Gloucestershire Warwickshire Steam Railway Plc
Risk Assessment for Metalwork Fabrication and Repairs - Carriage and Wagon

Risk Assessment - Metalwork Fabrication and Repairs

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Department: Carriage and Wagon

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Removal of corroded metal and preparation for welding.

Type	Hazard Cause	Persons Affected	Control Measures	L Overall	S T	Additional Control Measures	L Overall	S T	Owner/Action
Health and Safety	Cuts and burns Use of angle grinder, hacksaw, metal chisel and hammer, file or rasp, gas cutter	Volunteers & Staff	1) CRITICAL - Engineering: Use of correct cutting tool - Effective 2) CRITICAL - Administrative: User training in safe use of cutting equipment - Effective 3) CRITICAL - PPE: Use of appropriate safety gloves for task. - Effective 4) CRITICAL - PPE: Use of suitable screens around work area, when required. - Effective 5) CRITICAL - PPE: Use of appropriate eye protection. - Effective	3 x 3 = 9 Medium - Risk to be minimised and controlled so far as is reasonably practical.	9	None	3 x 3 = 9 Medium - Risk to be minimised and controlled so far as is reasonably practical.	9	n/a
Health and Safety	Foreign object in eye Use of angle grinder.	Volunteers & Staff	1) CRITICAL - Administrative: Ensure ejected waste material from cutting is away from face - Effective 2) CRITICAL - PPE: Use safety eyewear - Effective	3 x 1 = 3 Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.	3	None	n n n	n	n/a
Health and Safety	Ingestion of dust Waste material from cutting e.g. insulation or wood	Volunteers & Staff	1) CRITICAL - Administrative: Clean work area regularly to stop waste build up - Effective 2) CRITICAL - PPE: Use appropriate dust mask - Effective	2 x 1 = 2 Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.	2	None	n n n	n	n/a
Health and Safety	Exposure to asbestos	Volunteers & Staff	1) CRITICAL - Administrative: Maintain and update GWSR asbestos register. - Effective 2) CRITICAL - Administrative: Be aware of signage for existing asbestos - Effective	2 x 3 = 6 Medium - Risk to be minimised and controlled so far as is reasonably practical.	6	1) Administrative: Check the asbestos register before starting work. - Effective 2) Administrative: Consider training staff in asbestos awareness. - Effective	2 x 3 = 6 Medium - Risk to be minimised and controlled so far as is reasonably practical.	6	n/a
Health and Safety	Crush injury Falling of metal sections.	Volunteers & Staff	1) CRITICAL - Engineering: Identification of potential for metal to fall - Effective 2) CRITICAL - Engineering: Support metal to prevent risk - Effective 3) CRITICAL - PPE: Wear safety footwear - Effective	2 x 3 = 6 Medium - Risk to be minimised and controlled so far as is reasonably practical.	6	None	n n n	n	n/a



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Type	Hazard Cause	Persons Affected	Control Measures	L Overall	S	T	Additional Control Measures	L Overall	S	T	Owner/Action
Finance	Fire Use of angle grinder and gas cutting.	Volunteers & Staff	1) CRITICAL - Engineering: Remove combustible materials from work area - Effective 2) CRITICAL - Administrative: Do not carry out any hot work within 1 hour of shift finish - Effective 3) CRITICAL - Administrative: Carry out check of working area at end of shift - Effective 4) CRITICAL - Administrative: Ensure fire extinguishers or blankets are to hand - Effective	2 x	3 =	6	None	n	n	n	n/a
				Medium - Risk to be minimised and controlled so far as is reasonably practical.							

MIG Welding

Type	Hazard Cause	Persons Affected	Control Measures	L Overall	S	T	Additional Control Measures	L Overall	S	T	Owner/Action
Health and Safety	Burns Use of MIG welder.	Volunteers & Staff	1) CRITICAL - Administrative: Ensure only suitably trained and competent workers carry out this task - Effective 2) CRITICAL - PPE: Use of appropriate safety gloves for task. - Effective 3) CRITICAL - PPE: Wear fire retardant overalls when burning - Effective	2 x	3 =	6	None	n	n	n	n/a
				Medium - Risk to be minimised and controlled so far as is reasonably practical.							
Health and Safety	Eye injury Use of MIG welder.	Volunteers & Staff	1) CRITICAL - PPE: Use of appropriate eye protection. - Effective 2) CRITICAL - PPE: Use of suitable screens around work area, when required. - Effective	3 x	3 =	9	None	n	n	n	n/a
				Medium - Risk to be minimised and controlled so far as is reasonably practical.							
Health and Safety	Vapour inhalation Use of MIG welder.	Volunteers & Staff	1) CRITICAL - PPE: Use of filtered air flow face mask - Effective	2 x	4 =	8	1) Engineering: Consider use of local fume extraction - Effective	2 x	4 =	8	n/a
				Medium - Risk to be minimised and controlled so far as is reasonably practical. Medium - Risk to be minimised and controlled so far as is reasonably practical.							

Score and Control Measure Notes.

A filtered air flow mask must be worn by the person carrying out this activity.

A filtered air flow mask must be worn by the person carrying out this work.

Finance	Fire	Volunteers & Staff	1) CRITICAL - Administrative: Do not carry out any welding within 1 hour of shift finish. - Effective 2) CRITICAL - Administrative: Ensure fire extinguishers or blankets are to hand - Effective	2 x	3 =	6	None	n	n	n	n/a
				Medium - Risk to be minimised and controlled so far as is reasonably practical.							

Manufacture of replacement sections



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Type	Hazard Cause	Persons Affected	Control Measures	L Overall	S	T	Additional Control Measures	L Overall	S	T	Owner/Action
Health and Safety	Cuts and burns Use of hand and machine tools, Plasma cutting, Gas cutting and welding.	Volunteers & Staff	1) CRITICAL - Engineering: Use of correct equipment - Effective 2) CRITICAL - Administrative: Training where appropriate - Effective 3) CRITICAL - PPE: Use of appropriate gloves - Effective 4) CRITICAL - PPE: Use of suitable screens around work area when required - Effective	2 x	2 =	4	None	n	n	n	n/a
				Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.							
Health and Safety	Injury to eyes Use of hand and machine tools, Plasma cutting, Gas cutting and welding.	Volunteers & Staff	1) CRITICAL - PPE: Use of appropriate eye protection. - Effective	2 x	2 =	4	None	n	n	n	n/a
				Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.							
Finance	Fire Use of plasma or flame cutting.	Volunteers & Staff	1) CRITICAL - Administrative: Do not carry out any work within 1 hour of shift finish. - Effective 2) CRITICAL - Administrative: Ensure fire extinguishers or blankets are to hand - Effective	1 x	3 =	3	None	1 x	3 =	3	n/a
				Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.				Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.			

Material handling

Type	Hazard Cause	Persons Affected	Control Measures	L Overall	S	T	Additional Control Measures	L Overall	S	T	Owner/Action
Health and Safety	Manual Handling Moving of material.	Volunteers & Staff	1) CRITICAL - Administrative: Use of correct lifting methods - Effective 2) CRITICAL - Administrative: Assistance of other persons for lift - Effective	3 x	2 =	6	1) Engineering: Use of Lifting Aid - Effective 2) Administrative: Manual Handling Training - Effective	2 x	2 =	4	n/a
				Medium - Risk to be minimised and controlled so far as is reasonably practical.				Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.			
Health and Safety	Crush injury Moving and positioning of material.	Volunteers & Staff	1) CRITICAL - Engineering: Use of correct lifting method - Effective 2) CRITICAL - Engineering: Use of lifting equipment - Effective 3) CRITICAL - PPE: Wearing of appropriate safety footwear - Effective	2 x	3 =	6	None	n	n	n	n/a
				Medium - Risk to be minimised and controlled so far as is reasonably practical.							



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Type	Hazard Cause	Persons Affected	Control Measures	L Overall	S	T	Additional Control Measures	L Overall	S	T	Owner/Action
Health and Safety	Cuts Moving of material.	Volunteers & Staff		2 x Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.	1 =	2	None	2 x Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.	1 =	2	n/a

COSHH Assessments

There are no COSHH assessments associated with this risk assessment.
Ends