



Gloucestershire Warwickshire Steam Railway Plc

Trefolex Cutting Compound

COSHH Assessment Details

Assessment Id:	COSHH-45392-78	Lead Assessor:	Kevin Jarvis
Version No:	1	Published Date:	10 April 2024
Status:	Active	Review Date:	10 April 2027
Assessment Date:	10 April 2024	Approved By:	Kevin 'Kev' Jarvis

Substance Details

Substance Name:	Trefolex Cutting Compound	Substance Use:	Machine Shop Cutting Compound
Manufacturer	Warren Bestobell	Emergency Tel No:	0330 1231760
Address:	Adsett House 16 Europa View Sheffield Business Park Sheffield S9 1XH		
Form Of Substance:	Solid, Liquid, Fume,	Routes of Exposure	Inhalation, Skin, Ingestion, Eyes,
Storage and Handling	Store in manufacturers container in a COSHH cupboard		

Exposure Limits

WEL: Unknown **LEL:** Unknown **SEL:** Unknown

Substance Classifications



Harmful

Health Phrases

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.

Precautionary Phrases

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P321 - Specific treatment. Refer to MSDS
P332 + P313 - If skin irritation occurs: Get medical advice/attention.
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention.



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P362 - Take off contaminated clothing.

P501 - Dispose of contents/container via an approved disposal route

Required Personal Protection Equipment (PPE)



Gloves



Goggles

Control Measures

Current:

- Administrative - Follow manufacturers advice. - Effective

Potential:

No Potential Control Measures

Score Notes:

Assessment Score

Liklihood of Harm:

1) Very low probability – unlikely/once every 20 years

Severity of Harm:

1) Injury – no time off/minor first aid

Overall:

Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

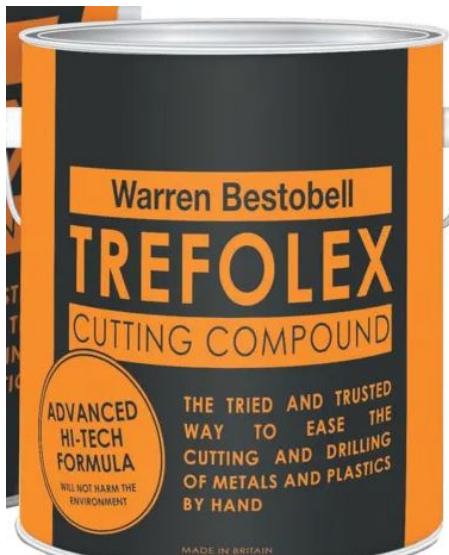
Reference Documents

Trefolex Safety Data Sheet - MSDS

Appendix



Gloucestershire Warwickshire Steam Railway Plc Trefolex Cutting Compound



Reference: UI-45392-251

Trefolex Picture -