Gloucestershire Warwickshire Steam Railway Plc

Trefolex Cutting Compound

COSHH Assessment Details

Assessment Id:	COSHH-45392-78	**Lead Assessor:**	Kevin Jarvis
Version No:	1	**Published Date:**	10 April 2024
Status:	Active	**Review Date:**	10 April 2027
Assessment Date:	10 April 2024	**Approved By:**	Kevin 'Kev' Jarvis

Substance Details

Substance Name:	Trefolex Cutting Compound	**Substance Use:**	Machine Shop Cutting Compound
Manufacturer	Warren Bestobell	**Emergency Tel No:**	0330 1231760
Address:	Adsett House 16 Europa View Sheffield Bussines Park Sheffield S9 1XH		
Form Of Substance:	Solid, Liquid, Fume,	**Routes of Exposure**	Inhalation, Skin, Ingestion, Eyes,
Storage and Handling	Store in manufacturers container in a COSHH cupboard		

Exposure Limits

WEL: Unknown **LEL:** Unknown **SEL:** Unknown

Substance Classifications



Harmful

Health Phrases

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.

Precautionary Phrases

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P321 - Specific treatment. Refer to MSDS
P332 + P313 - If skin irritation occurs: Get medical advice/attention.
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention.

P362 - Take off contaminated clothing.
P501 - Dispose of contents/container via an approved disposal route

Required Personal Protection Equipment (PPE)


Gloves


Goggles

Control Measures

Current:
• Administrative - Follow manufacturers advice. - Effective
Potential:
No Potential Control Measures
Score Notes:

Assessment Score

Liklihood of Harm:
1) Very low probability – unlikely/once every 20 years

Severity of Harm:
1) Injury – no time off/minor first aid

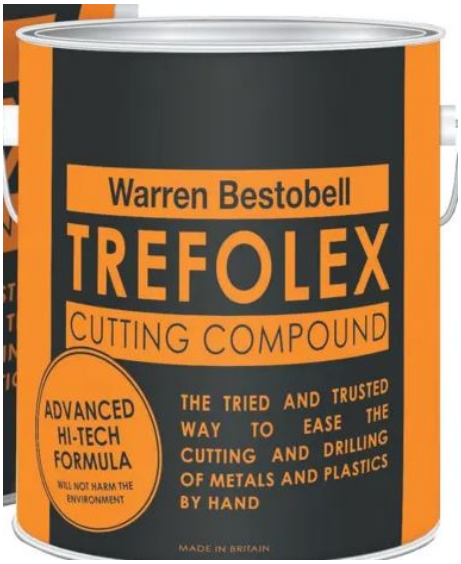
Overall:
Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

Reference Documents

Trefolex Safety Data Sheet - MSDS

Appendix

Trefolex Cutting Compound



Reference: UI-45392-251
Trefolex Picture -