



# Gloucestershire Warwickshire Steam Railway Plc

## Rocol V-Cut SS Machining Fluid

### COSHH Assessment Details

<b>Assessment Id:</b>	COSHH-44207-38	<b>Lead Assessor:</b>	Kevin Jarvis
<b>Version No:</b>	2	<b>Published Date:</b>	12 April 2024
<b>Status:</b>	Active	<b>Review Date:</b>	12 April 2027
<b>Assessment Date:</b>	12 April 2024	<b>Approved By:</b>	Kevin 'Kev' Jarvis

### Substance Details

<b>Substance Name:</b>	Rocol V-Cut SS Machining Fluid	<b>Substance Use:</b>	General purpose cooling fluid for machine workshops
<b>Manufacturer</b>	Rocol Ltd	<b>Emergency Tel No:</b>	0113 232 2600
<b>Address:</b>	ROCOL House Swillington Leeds West Yorkshire LS26 8BS		
<b>Form Of Substance:</b>	Liquid,	<b>Routes of Exposure</b> Skin, Ingestion, Eyes, Store in manufacturers container in a COSHH cupboard.	

### Exposure Limits

**WEL:** Unknown      **LEL:** Unknown      **SEL:** Unknown

### Substance Classifications



Corrosive



Dangerous to  
the  
environment

### Health Phrases

H315 - Causes skin irritation.  
H318 - Causes serious eye damage.  
H411 - Toxic to aquatic life with long lasting effects.

### Precautionary Phrases

P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P310 - Immediately call a POISON CENTER/doctor/999  
P321 - Specific treatment. Refer to MSDS  
P302 + P352 - IF ON SKIN: Wash with plenty of water.  
P305 + P351 + P3 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if



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present and easy to do. Continue rinsing.  
P362 - Take off contaminated clothing.

### Required Personal Protection Equipment (PPE)



Gloves



Overalls



Goggles

### Control Measures

#### Current:

- Administrative - Follow manufacturers advice - Effective

#### Potential:

No Potential Control Measures

Score Notes:

### Assessment Score

#### Liklihood of Harm:

2) Low probability – seldom/once every 5 years

#### Severity of Harm:

2) Injury – up to 7 days lost time days lost time

#### Overall:

Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

### Reference Documents

Rocol V-Cut SS Machining Fluid Data Sheet - Rocol V-Cut SS Machining Fluid MSDS

### Appendix



**Reference: UI-44207-489**

Rocol V-Cut SS Machining Fluid -  
Rocol V-Cut SS Machining Fluid  
picture