



Gloucestershire Warwickshire Steam Railway Plc Rocol V-Cut SS Machining Fluid

COSHH Assessment Details

| | | | |
|-------------------------|----------------|------------------------|--------------------|
| Assessment Id: | COSHH-44207-38 | Lead Assessor: | Kevin Jarvis |
| Version No: | 2 | Published Date: | 12 April 2024 |
| Status: | Active | Review Date: | 12 April 2027 |
| Assessment Date: | 12 April 2024 | Approved By: | Kevin 'Kev' Jarvis |

Substance Details

| | | | |
|------------------------|---|--------------------------|---|
| Substance Name: | Rocol V-Cut SS Machining Fluid | Substance Use: | General purpose cooling fluid for machine workshops |
| Manufacturer | Rocol Ltd | Emergency Tel No: | 0113 232 2600 |
| Address: | ROCOL House Swillington Leeds West Yorkshire LS26 8BS | | |

| | | | |
|-----------------------------|---|---------------------------|------------------------|
| Form Of Substance: | Liquid, | Routes of Exposure | Skin, Ingestion, Eyes, |
| Storage and Handling | Store in manufacturers container in a COSHH cupboard. | | |

Exposure Limits

| | | |
|---------------------|---------------------|---------------------|
| WEL: Unknown | LEL: Unknown | SEL: Unknown |
|---------------------|---------------------|---------------------|

Substance Classifications



Corrosive



Dangerous to
the
enviroment

Health Phrases

H315 - Causes skin irritation.
H318 - Causes serious eye damage.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary Phrases

P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P310 - Immediately call a POISON CENTER/doctor/999
P321 - Specific treatment. Refer to MSDS
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P305 + P351 + P3 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if



Gloucestershire Warwickshire Steam Railway Plc Rocol V-Cut SS Machining Fluid

present and easy to do. Continue rinsing.
P362 - Take off contaminated clothing.

Required Personal Protection Equipment (PPE)



Gloves



Overalls



Goggles

Control Measures

Current:

- Administrative - Follow manufacturers advice - Effective

Potential:

No Potential Control Measures

Score Notes:

Assessment Score

Likelihood of Harm:

2) Low probability – seldom/once every 5 years

Severity of Harm:

2) Injury – up to 7 days lost time days lost time

Overall:

Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

Reference Documents

Rocol V-Cut SS Machining Fluid Data Sheet - Rocol V-Cut SS Machining Fluid MSDS

Appendix



Reference: UI-44207-489

Rocol V-Cut SS Machining Fluid -
Rocol V-Cut SS Machining Fluid
picture