Gloucestershire Warwickshire Steam Railway Plc

Rocol V-Cut SS Machining Fluid

COSHH Assessment Details

Assessment Id:	COSHH-44207-38	**Lead Assessor:**	Kevin Jarvis
Version No:	2	**Published Date:**	12 April 2024
Status:	Active	**Review Date:**	12 April 2027
Assessment Date:	12 April 2024	**Approved By:**	Kevin 'Kev' Jarvis

Substance Details

Substance Name:	Rocol V-Cut SS Machining Fluid	**Substance Use:**	General purpose cooling fluid for machine workshops
Manufacturer	Rocol Ltd	**Emergency Tel No:**	0113 232 2600
Address:	ROCOL House Swillington Leeds West Yorkshire LS26 8BS		
Form Of Substance:	Liquid,	**Routes of Exposure**	Skin, Ingestion, Eyes,
Storage and Handling	Store in manufacturers container in a COSHH cupboard.		

Exposure Limits

WEL: Unknown **LEL:** Unknown **SEL:** Unknown

Substance Classifications



Corrosive



Dangerous to the enviroment

Health Phrases

H315 - Causes skin irritation.
H318 - Causes serious eye damage.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary Phrases

P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P310 - Immediately call a POISON CENTER/doctor/999
P321 - Specific treatment. Refer to MSDS
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P305 + P351 + P3 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.
P362 - Take off contaminated clothing.

Required Personal Protection Equipment (PPE)


Gloves


Overalls


Goggles

Control Measures

Current:
• Administrative - Follow manufacturers advice - Effective
Potential:
No Potential Control Measures
Score Notes:

Assessment Score

Liklihood of Harm:
2) Low probability – seldom/once every 5 years

Severity of Harm:
2) Injury – up to 7 days lost time days lost time

Overall:
Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

Reference Documents

Rocol V-Cut SS Machining Fluid Data Sheet - Rocol V-Cut SS Machining Fluid MSDS

Appendix



Reference: UI-44207-489
Rocol V-Cut SS Machining Fluid - Rocol V-Cut SS Machining Fluid picture