



Gloucestershire Warwickshire Steam Railway Plc Rocol V-Cut SS Machining Fluid

COSHH Assessment Details

Assessment Id:	COSHH-44207-38	Lead Assessor:	Kevin Jarvis
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Status:	Active	Review Date:	12 April 2027
Assessment Date:	12 April 2024	Approved By:	Kevin 'Kev' Jarvis

Substance Details

Substance Name:	Rocol V-Cut SS Machining Fluid	Substance Use:	General purpose cooling fluid for machine workshops
Manufacturer Address:	Rocol Ltd ROCOL House Swillington Leeds West Yorkshire LS26 8BS	Emergency Tel No:	0113 232 2600

Form Of Substance:	Liquid,	Routes of Exposure	Skin, Ingestion, Eyes,
Storage and Handling	Store in manufacturers container in a COSHH cupboard.		

Exposure Limits

WEL: Unknown	LEL: Unknown	SEL: Unknown
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Substance Classifications



Corrosive



Dangerous to
the
enviroment

Health Phrases

H315 - Causes skin irritation.
H318 - Causes serious eye damage.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary Phrases

P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P310 - Immediately call a POISON CENTER/doctor/999
P321 - Specific treatment. Refer to MSDS
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P305 + P351 + P3 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if



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present and easy to do. Continue rinsing.
P362 - Take off contaminated clothing.

Required Personal Protection Equipment (PPE)



Gloves



Overalls



Goggles

Control Measures

Current:

- Administrative - Follow manufacturers advice - Effective

Potential:

No Potential Control Measures

Score Notes:

Assessment Score

Likelihood of Harm:

2) Low probability – seldom/once every 5 years

Severity of Harm:

2) Injury – up to 7 days lost time days lost time

Overall:

Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

Reference Documents

Rocol V-Cut SS Machining Fluid Data Sheet - Rocol V-Cut SS Machining Fluid MSDS

Appendix



Reference: UI-44207-489

Rocol V-Cut SS Machining Fluid -
Rocol V-Cut SS Machining Fluid
picture