



## COSHH Assessment Details

<b>Assessment Id:</b>	COSHH-44081-33	<b>Lead Assessor:</b>	Kevin Jarvis
<b>Version No:</b>	3	<b>Published Date:</b>	03 September 2024
<b>Status:</b>	Active	<b>Review Date:</b>	03 September 2027
<b>Assessment Date:</b>	03 September 2024	<b>Approved By:</b>	Kevin Jarvis

## Substance Details

<b>Substance Name:</b>	Evostik 528	<b>Substance Use:</b>	Instant contact high strength adhesive.
<b>Manufacturer</b>	Bostik	<b>Emergency Tel No:</b>	01785 272650
<b>Address:</b>	BOSTIK LIMITED, COMMON ROAD, STAFFORD, STAFFORDSHIRE, ST16 3EH		
<b>Form Of Substance:</b>	Liquid, Vapour,	<b>Routes of Exposure</b>	Inhalation, Skin, Ingestion, Eyes,
<b>Storage and Handling</b>	Store in manufacturers containers in a COSHH Cupboard		
<b>Exposure Limits</b>			
<b>WEL:</b> Unknown	<b>LEL:</b> 1210 mg/m <sup>3</sup>	<b>SEL:</b> 3620 mg/m <sup>3</sup>	

## Substance Classifications



Harmful



Flammable



Dangerous to the environment

## Health Phrases

H225 - Highly flammable liquid and vapour.  
H315 - Causes skin irritation.  
H319 - Causes serious eye irritation.  
H336 - May cause drowsiness or dizziness.  
H411 - Toxic to aquatic life with long lasting effects.

## Precautionary Phrases

P102 - Keep out of reach of children.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P271 - Use only outdoors or in a well-ventilated area.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P305 + P351 + P3 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.



## Gloucestershire Warwickshire Steam Railway Plc Evostik 528

P501 - Dispose of contents/container via an approved disposal route  
P233 - Keep container tightly closed.

### **Required Personal Protection Equipment (PPE)**



Gloves



Respirator



Goggles

### **Control Measures**

#### Current:

- Administrative - Follow manufacturers control measures - Effective

#### Potential:

- Engineering - Use additional fume extraction. - Effective

Score Notes:

### **Assessment Score**

#### Likelihood of Harm:

2) Low probability – seldom/once every 5 years

#### Severity of Harm:

2) Injury – up to 7 days lost time days lost time

#### Overall:

Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

### **Reference Documents**

Evostik 528 Data Sheet - Evostik 528 Data Sheet

### **Appendix**



## Gloucestershire Warwickshire Steam Railway Plc Evostik 528



**Reference: UI-44081-421**

Evostik 528 picture - Evostik 528  
picture