Gloucestershire Warwickshire Steam Railway Plc

Evo-Stik 528

COSHH Assessment Details

Assessment Id:	COSHH-44309-85	**Lead Assessor:**	Kevin Jarvis
Version No:	2	**Published Date:**	03 September 2024
Status:	Active	**Review Date:**	03 September 2027
Assessment Date:	03 September 2024	**Approved By:**	Kevin Jarvis

Substance Details

Substance Name:	Evo-Stik 528	**Substance Use:**	Adhesive
Manufacturer	Bostik Ltd	**Emergency Tel No:**	01785 272650
Address:	Common Road, Stafford. ST16 3EH		
Form Of Substance:	Solid, Fume,	**Routes of Exposure**	Inhalation, Skin, Ingestion, Eyes,
Storage and Handling	Store in the manufacturers container in a locked COSHH cupboard		

Exposure Limits

WEL: 1210 mg/m3 **LEL:** Unknown **SEL:** 3620 mg/m3

Substance Classifications



Harmful



Flammable



Dangerous to the enviroment

Health Phrases

H225 - Highly flammable liquid and vapour.
H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary Phrases

P102 - Keep out of reach of children.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P305 + P351 + P3 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
P501 - Dispose of contents/container via an approved disposal route

Required Personal Protection Equipment (PPE)



Gloves Respirator Overalls Goggles

Control Measures

Current:
• Administrative - Follow manufacturers instructions - Effective
Potential:
No Potential Control Measures
Score Notes:

Assessment Score

Liklihood of Harm:
2) Low probability – seldom/once every 5 years

Severity of Harm:
2) Injury – up to 7 days lost time days lost time

Overall:
Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

Reference Documents

Evo-stik 528 safety data sheet - Evo-stik 528 safety data sheet

Appendix



Reference: UI-44309-736
Evo-stik 528 - Evo-stik 528 picture