



# Gloucestershire Warwickshire Steam Railway Plc Evo-Stik 528

## COSHH Assessment Details

<b>Assessment Id:</b>	COSHH-44309-85	<b>Lead Assessor:</b>	Kevin Jarvis
<b>Version No:</b>	2	<b>Published Date:</b>	03 September 2024
<b>Status:</b>	Active	<b>Review Date:</b>	03 September 2027
<b>Assessment Date:</b>	03 September 2024	<b>Approved By:</b>	Kevin Jarvis

## Substance Details

<b>Substance Name:</b>	Evo-Stik 528	<b>Substance Use:</b>	Adhesive
<b>Manufacturer</b>	Bostik Ltd	<b>Emergency Tel No:</b>	01785 272650
<b>Address:</b>	Common Road, Stafford. ST16 3EH		
<b>Form Of Substance:</b>	Solid, Fume,	<b>Routes of Exposure</b>	Inhalation, Skin, Ingestion, Eyes,
<b>Storage and Handling</b>	Store in the manufacturers container in a locked COSHH cupboard		

### Exposure Limits

**WEL:** 1210 mg/m<sup>3</sup>

**LEL:** Unknown

**SEL:** 3620 mg/m<sup>3</sup>

## Substance Classifications



Harmful



Flammable



Dangerous to  
the  
enviroment

### Health Phrases

H225 - Highly flammable liquid and vapour.  
H315 - Causes skin irritation.  
H319 - Causes serious eye irritation.  
H336 - May cause drowsiness or dizziness.  
H411 - Toxic to aquatic life with long lasting effects.

### Precautionary Phrases

P102 - Keep out of reach of children.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P271 - Use only outdoors or in a well-ventilated area.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P305 + P351 + P3 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.



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P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.  
P501 - Dispose of contents/container via an approved disposal route

### Required Personal Protection Equipment (PPE)



Gloves



Respirator



Overalls



Goggles

### Control Measures

#### Current:

- Administrative - Follow manufacturers instructions - Effective

#### Potential:

No Potential Control Measures

Score Notes:

### Assessment Score

Likelihood of Harm:

2) Low probability – seldom/once every 5 years

Severity of Harm:

2) Injury – up to 7 days lost time days lost time

Overall:

Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

### Reference Documents

Evo-stik 528 safety data sheet - Evo-stik 528 safety data sheet

### Appendix



Reference: UI-44309-736

Evo-stik 528 - Evo-stik 528 picture