



## Gloucestershire Warwickshire Steam Railway Plc Locktite 222 Screwlock

### COSHH Assessment Details

<b>Assessment Id:</b>	COSHH-44146-62	<b>Lead Assessor:</b>	Kevin Jarvis
<b>Version No:</b>	3	<b>Published Date:</b>	03 September 2024
<b>Status:</b>	Active	<b>Review Date:</b>	03 September 2027
<b>Assessment Date:</b>	03 September 2024	<b>Approved By:</b>	Kevin Jarvis

### Substance Details

<b>Substance Name:</b>	Locktite 222 Screwlock	<b>Substance Use:</b>	Screw locking adhesive
<b>Manufacturer</b>	Henkel Ltd	<b>Emergency Tel No:</b>	01442 278497
<b>Address:</b>	Wood Lane End HP2 4RQ Hemel Hempstead		
<b>Form Of Substance:</b>	Liquid, Vapour,	<b>Routes of Exposure</b>	Inhalation, Skin, Ingestion, Eyes,
<b>Storage and Handling</b>	Stored in the manufacturers container in a COSHH cupboard		

#### Exposure Limits

WEL: 10 mg/M3

LEL: Unknown

SEL: Unknown

### Substance Classifications



Harmful

#### Health Phrases

H319 - Causes serious eye irritation.  
H335 - May cause respiratory irritation.

#### Precautionary Phrases

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.  
P101 - If medical advice is needed, have product container or label at hand.  
P102 - Keep out of reach of children.  
P501 - Dispose of contents/container via an approved disposal route  
P337 + P313 - If eye irritation persists: Get medical advice/attention.

### Required Personal Protection Equipment (PPE)



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Goggles

### Control Measures

#### Current:

- Administrative - Follow manufacturers advice - Effective

#### Potential:

No Potential Control Measures

Score Notes:

### Assessment Score

Likelihood of Harm:

2) Low probability – seldom/once every 5 years

Severity of Harm:

2) Injury – up to 7 days lost time days lost time

Overall:

Low - Risk to be monitored to ensure it remains adequately controlled to an acceptable level.

### Reference Documents

Locktite 222 Screwlock MSDS - Material Safety Data Sheet

### Appendix



**Reference: UI-44146-832**

Locktite 222 Screwlock - Locktite  
222 Screwlock picture